

# Coliform & Coffee



KENT COUNTY  
**Health  
Department**

## What is a non-community water supply?

### Non-community Water Supply (Type II)

- Provides water to 25 or more people at least 60 days per year
- Must meet Michigan Safe Drinking Water Act (Act 399) requirements and standards
- Must complete routine water sampling requirements
  - Dependent upon use, size, and vulnerability

## What rules are followed?

### Revised Total Coliform Rule (RTCR)

- Federal rule instituted in 2016 to reduce potential for fecal and microbial contamination in public water supplies
- Specifies bacteriological sampling requirements based on population
- Determines monitoring of water according to schedule and sample siting plan
  - Focuses on sampling water people are drinking
- Requires an assessment (triggered inspection) and corrective action for potentially vulnerable water supplies
  - Includes a schedule for repeat and additional water sampling

# Grocery Store with Retail Food Establishment

What type of facility?



# What is the water supply?

## Water Supply Background

- Non-transient, non-community water supply
  - Daily population around 1600 people (potential users)
  - Approximately 40 employees per day
- Supplied by a 4" steel well
  - Constructed in 1982
  - 108' deep
  - Protective clay layer from 4' to 93'
- Two areas served
  - Grocery Store: Bakery, Meat Counter, Deli, Pharmacy, Restrooms, Employee Breakroom
  - Food Establishment: Hand sink, Wash sinks, and Drink sinks, Specialty fixtures

## What samples are collected?

# RTCR Sampling Requirements

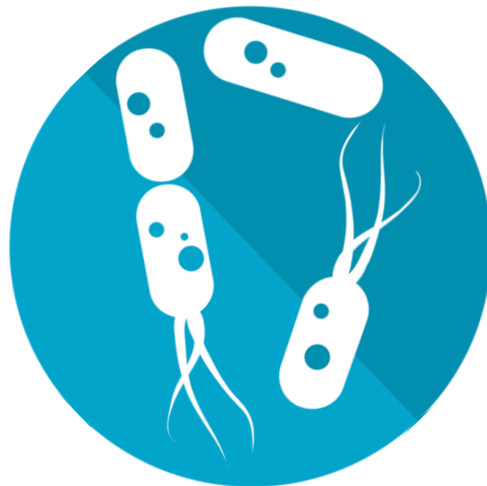
- Routine coliform sampling requirements: 2 per month
  - Food establishment 3-comp sink
  - Breakroom sink

(prior to July 2022)
- Requires an assessment (triggered inspection) and corrective action for potentially vulnerable water supplies
  - Includes a schedule for repeat and additional water sampling

## What analytes are tested?

# Bacteriological Analysis

- Coliform bacteria
  - Common group of bacteria found throughout the environment
  - Most are harmless “indicator organisms”
- E. coli is a type of coliform



Penn State Extension: <https://extension.psu.edu/coliform-bacteria>

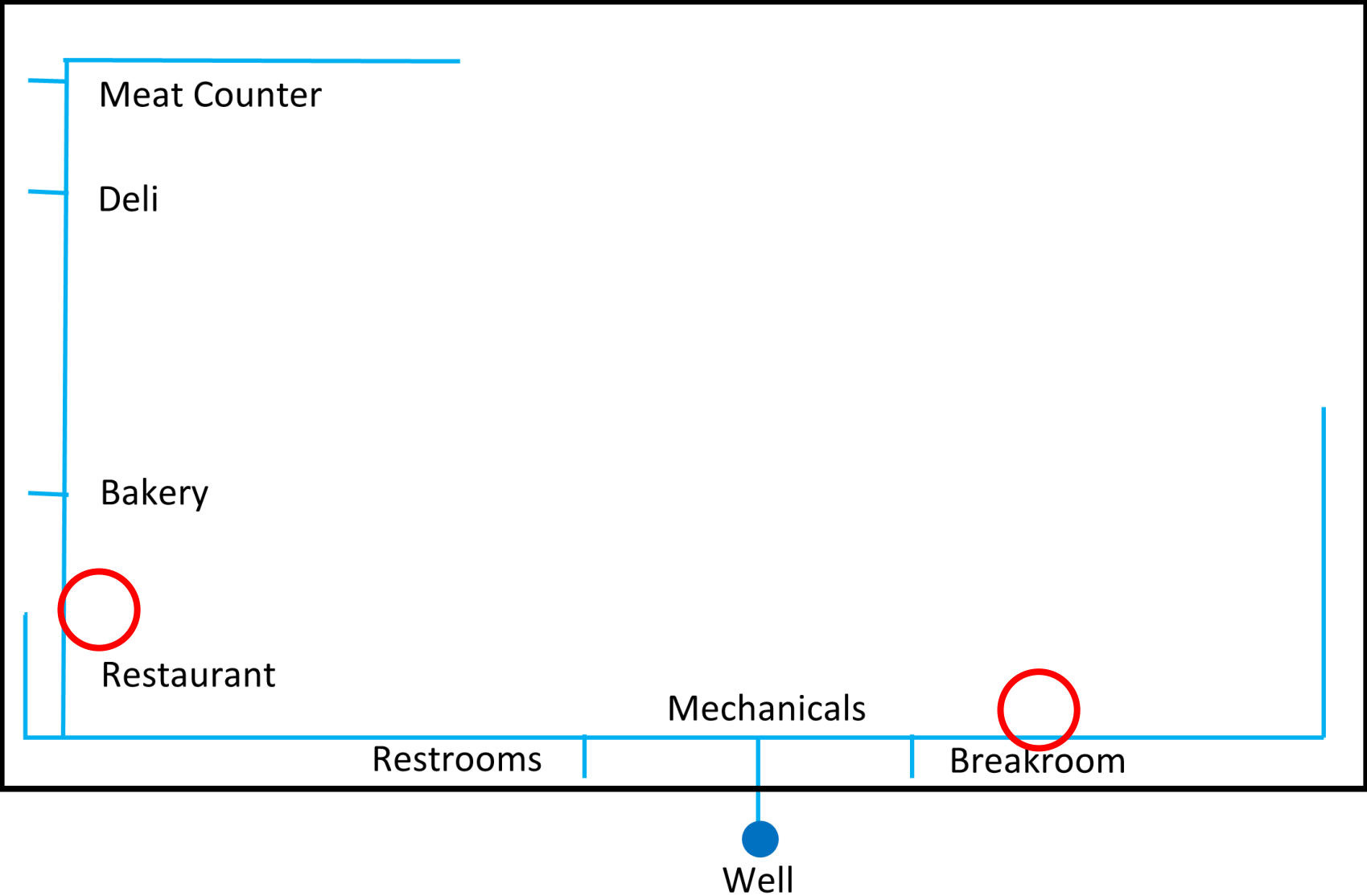
Where are  
samples  
collected?

## Sampling Siting Plan

- Supply contracted with new Certified Water Operator in June 2022
- Beginning in July one routine sample to be collected from food establishment **glass fill**
  - Replaced sink sampling site
  - Water consumers are drinking



# Water Distribution Layout



Sample Locations



# RTCR Sample Results

## Routine Samples

- Two (2) routine coliform samples collected July 13, 2022
  - Breakroom sink: Non-detect
  - Glass fill: **Positive** (Non-detect for E. coli)

# RTCR Sample Results

## Repeat Samples

- Automatically triggered by RTCR
- Four (4) repeat samples collected July 15, 2022
  - Breakroom sink: Non-detect
  - Drinking fountain: Non-detect
  - Glass fill: **Positive**
  - Pressure tank (raw): Non-detect

**Coliform  
positive  
samples... what  
do we do?**

## **Initial RTCR Response**

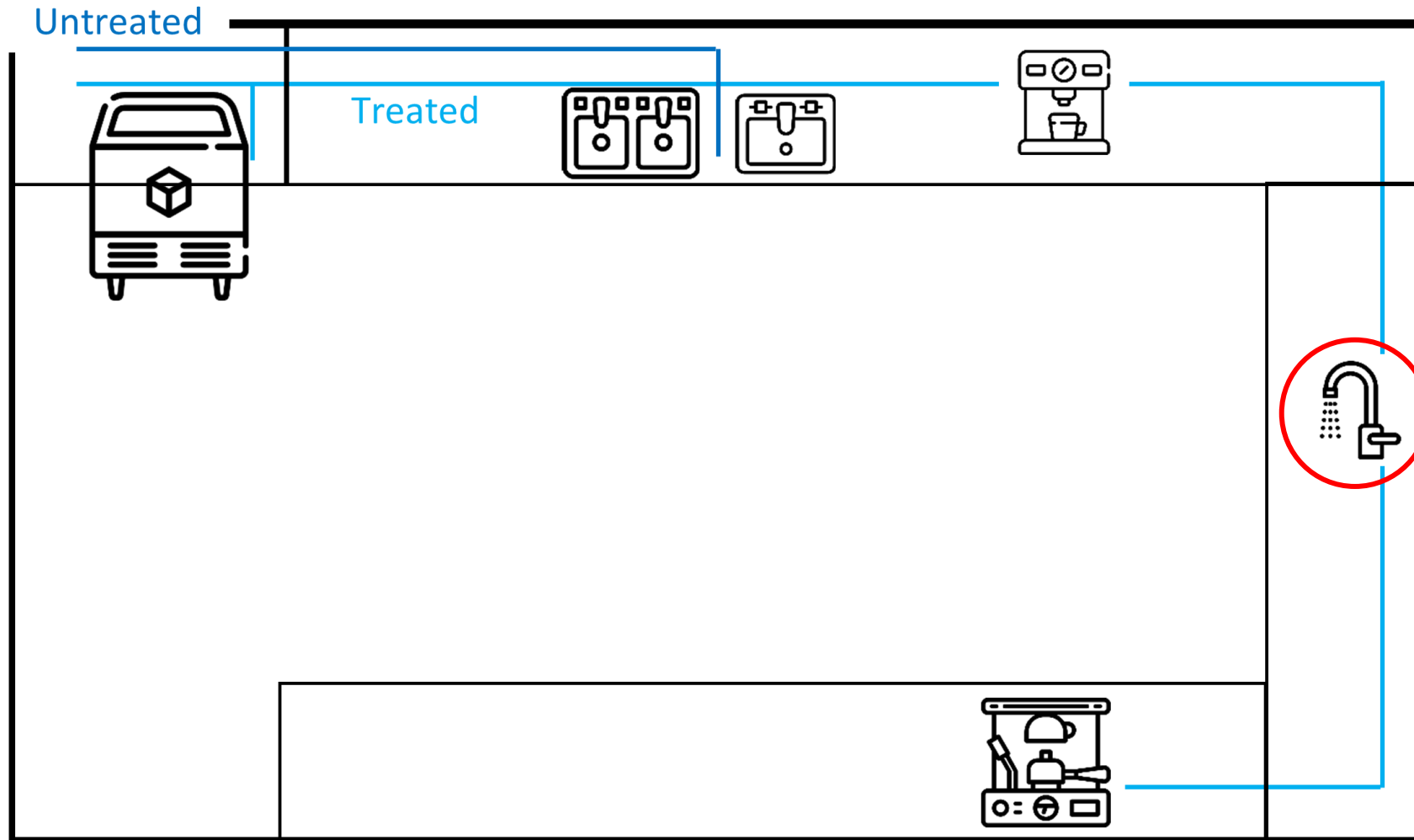
- Level 1 Assessment triggered
  - Issued July 18, 2022, by KCHD
- Operator made site visit and talked to Facilities/ Maintenance staff
- L1A returned to KCHD same day

# What does the Level 1 Assessment tell us?

## Level 1 Assessment Details

- Store performed some remodeling in May and June 2022
  - Restroom fixtures replaced
  - Drinking fountain not in service
- Glass fill supplied by treated water
  - Drinking locations at RFE supplied with treated water (reverse osmosis)

# Food Establishment Water Distribution Layout



# Treated Water Distribution Layout



Reverse Osmosis



Coffee Maker



Glass Fill

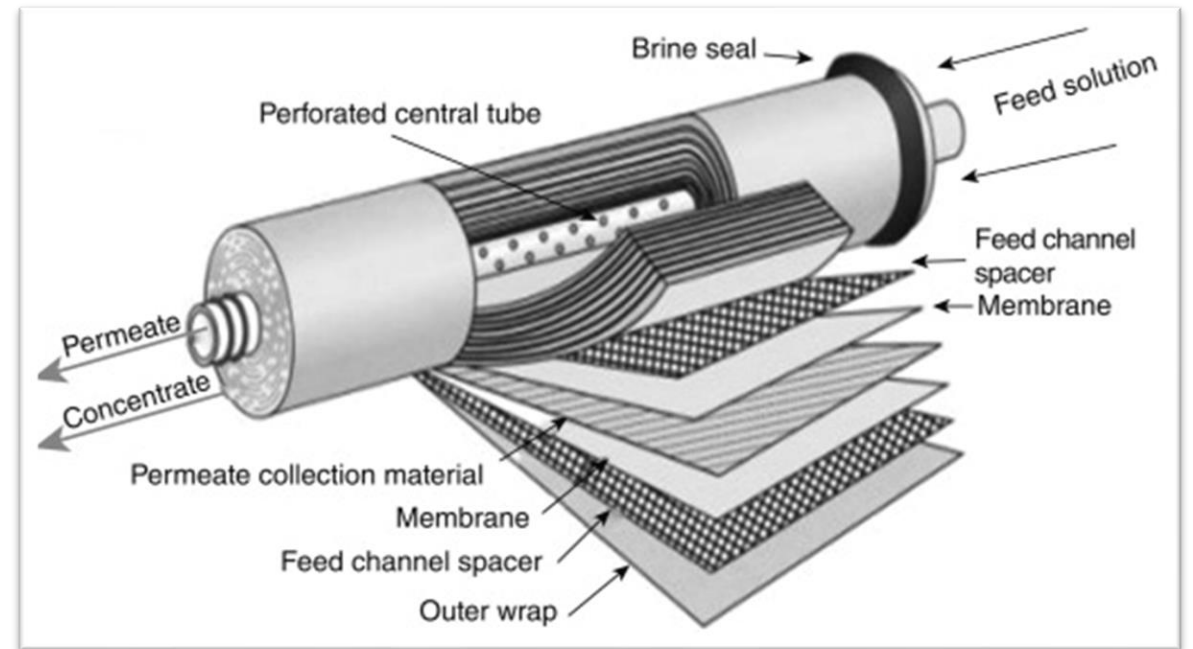


Espresso Machine

# Membrane Filter

## Inner Workings of RO

- Reverse osmosis is completed by a filter containing various composite semipermeable membranes
- Pressure is applied to force water through the membranes leaving contaminants behind in a concentrate





How can we fix  
this?

## Corrective Actions

- Operator submitted Corrective Action Plan
  - Replaced filters at reverse osmosis unit on July 19, 2022
  - Installed a new glass fill unit on July 25, 2022

Did the  
replaced  
fixtures resolve  
the bacteria  
issues?



## Water Samples

- Construction sample collected July 25, 2022
  - Glass fill: **Positive**

# Sample Results

Date	Location	Result
07/13/2022	Glass Fill	POS
07/13/2022	Breakroom Sink	ND
07/15/2022	Breakroom Sink	ND
07/15/2022	Drinking Fountain	ND
07/15/2022	Pressure Tank (Raw)	ND
07/15/2022	Glass Fill	POS
07/25/2022	Glass Fill	POS



Routine Samples



Repeat Samples



Did the  
replaced  
fixtures resolve  
the bacteria  
issues?



## Water Samples

- Four (4) construction samples collected July 27, 2022
  - Food facility hand sink: Non-detect
  - Store bakery hand sink: Non-detect
  - Glass fill: **Positive**
  - Coffee machine: Non-detect
    - Treated water at near-boiling temperature

# Sample Results

Date	Location	Result
07/13/2022	Glass Fill	POS
07/13/2022	Breakroom Sink	ND
07/15/2022	Breakroom Sink	ND
07/15/2022	Drinking Fountain	ND
07/15/2022	Pressure Tank (Raw)	ND
07/15/2022	Glass Fill	POS
07/25/2022	Glass Fill	POS
07/27/2022	3-Comp Sink	ND
07/27/2022	Glass Fill	POS
07/27/2022	Bakery Hand Sink	ND
07/27/2022	Coffee Maker	ND

←← Routine Samples

←← Repeat Samples



**How can we fix  
this (continued)?**

## **Corrective Actions**

- Operator worked with water supply staff to identify other potential sources of contamination
  - Replaced shut-off valves

Did the  
plumbing  
repairs resolve  
the bacteria  
issues?



## Additional Samples

- Construction sample collected August 5, 2022
  - Glass fill: **Positive**

**How can we fix  
this (continued)?**

## **Corrective Actions**

- Operator worked with water supply staff to identify other potential sources of contamination
  - Replaced supply lines to all treated fixtures



Did the  
plumbing  
repairs resolve  
the bacteria  
issues?



## Additional Samples

- Construction sample collected August 9, 2022
  - Glass fill: **Positive**

## How can we fix this (continued)?

### Corrective Actions

- Operator worked with water supply staff to identify other potential sources of contamination
  - Replaced pre-filters on reverse osmosis unit
  - Replaced supply lines to all treated fixtures

Did the  
plumbing  
repairs resolve  
the bacteria  
issues?



## Additional Samples

- Two (2) construction samples were collected August 11, 2022
  - After the RO: **Positive**
  - Glass fill: **Positive**

# Reverse Osmosis Treatment System



# Sample Results

Date	Location	Result
07/13/2022	Glass Fill	POS
07/13/2022	Breakroom Sink	ND
07/15/2022	Breakroom Sink	ND
07/15/2022	Drinking Fountain	ND
07/15/2022	Pressure Tank (Raw)	ND
07/15/2022	Glass Fill	POS
07/25/2022	Glass Fill	POS
07/27/2022	3-Comp Sink	ND
07/27/2022	Glass Fill	POS
07/27/2022	Bakery Hand Sink	ND
07/27/2022	Coffee Maker	ND

Date	Location	Result
08/05/2022	Glass Fill	POS
08/09/2022	Glass Fill	POS
08/11/2022	Glass Fill	POS
08/11/2022	Post RO	POS

- Construction samples collected as plumbing replaced.

What makes a  
great breeding  
ground for  
bacteria?

## Heat, Moisture, and Stagnation

- Operator discovered exhaust from the ice machine warming the RO tank
  - Treatment unit and ice machine in small “closet”
  - Almost 100°F in closet



# Reverse Osmosis Treatment System

Pre-Filters



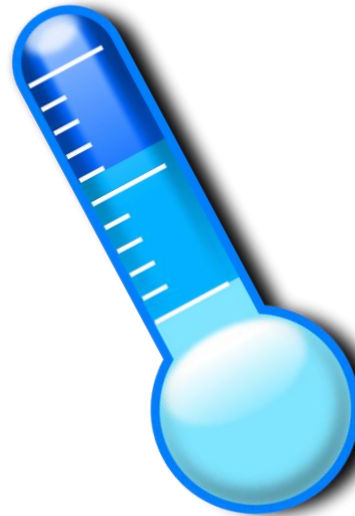
Storage Tank

Membrane Cartridge

How can the closet be cooled down?

## Cooling Measures

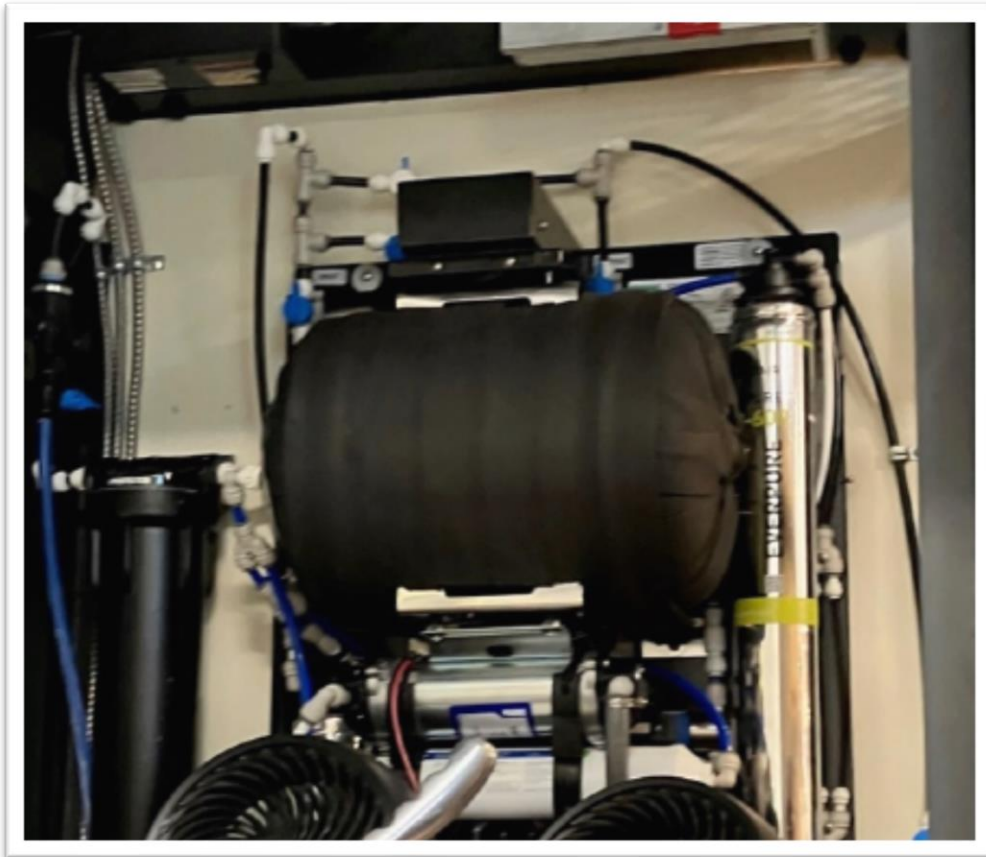
- Redirected exhaust from the ice machine
  - Installed vent in door
  - Installed a fan to circulate air flow
  - Insulated the RO storage tank





# Corrective Actions

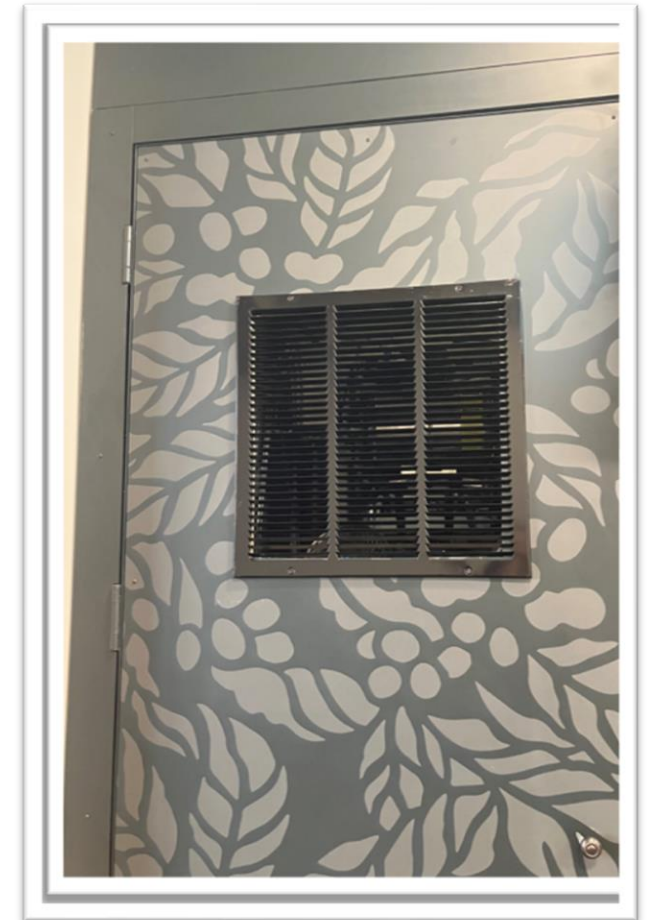
**Insulated the RO tank**



**Added a fan**



**Added vent in door**



**Is the coliform  
in the pre-  
filters?**

## **Additional Samples**

- Two (2) other construction samples were collected August 11, 2022
  - After the sediment filter: Non-detect
  - After the pre-filter: Non-detect

# Sample Results

Date	Location	Result
07/13/2022	Glass Fill	POS
07/13/2022	Breakroom Sink	ND
07/15/2022	Breakroom Sink	ND
07/15/2022	Drinking Fountain	ND
07/15/2022	Pressure Tank (Raw)	ND
07/15/2022	Glass Fill	POS
07/25/2022	Glass Fill	POS
07/27/2022	3-Comp Sink	ND
07/27/2022	Glass Fill	POS
07/27/2022	Bakery Hand Sink	ND
07/27/2022	Coffee Maker	ND

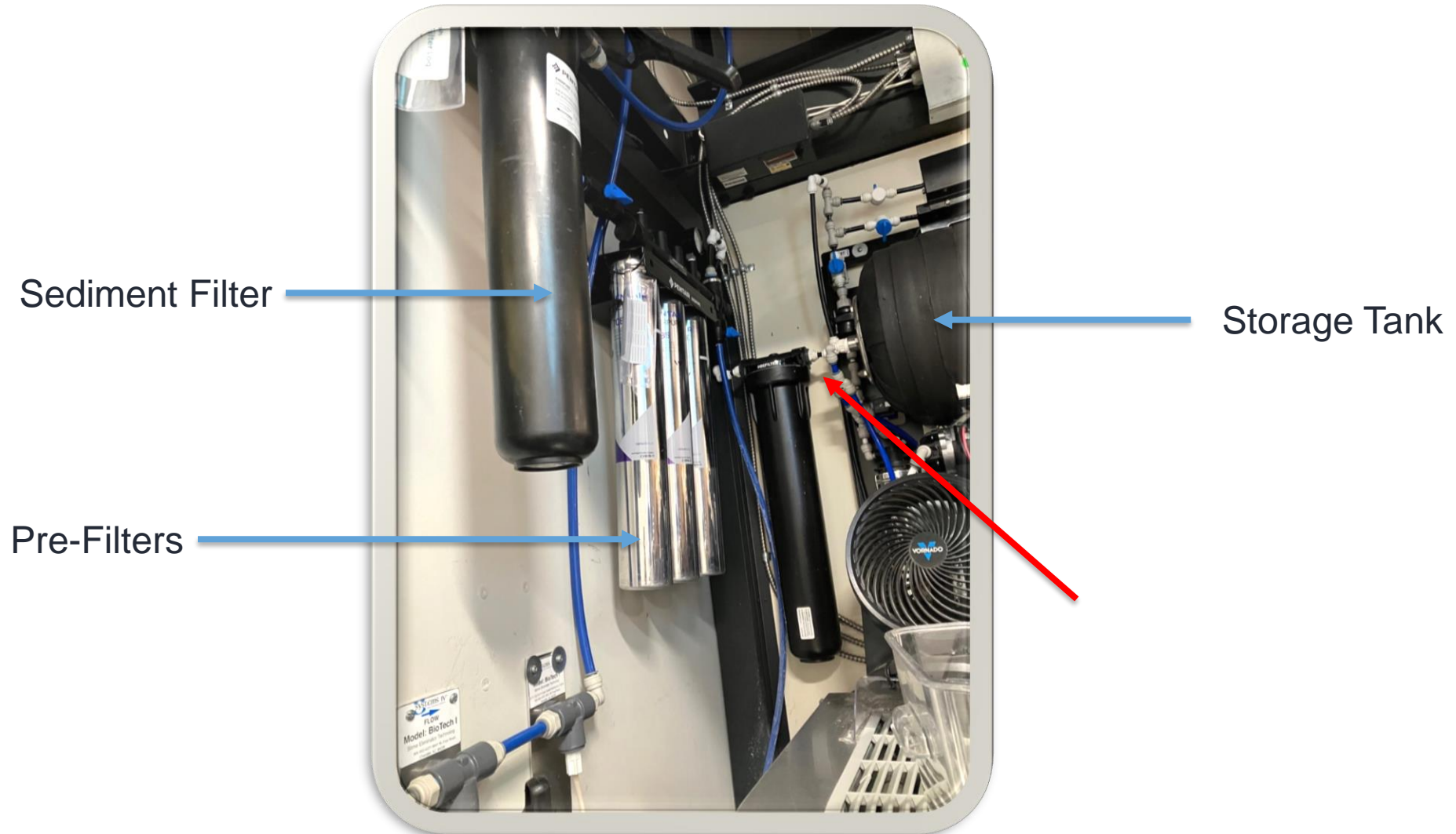
Date	Location	Result
08/05/2022	Glass Fill	POS
08/09/2022	Glass Fill	POS
08/11/2022	Glass Fill	POS
08/11/2022	Post RO	POS
08/11/2022	Post Sediment Filter - Pre RO	ND
08/11/2022	Post Pre-Filter - Pre RO	ND

**What else can  
be fixed or  
replaced?**

## **Corrective Actions**

- At this point, the operator suspected coliform was coming from reverse osmosis unit (August 12, 2022)
- Replaced all pre-filters
  - Installed new chlorinated filters
- Disinfected the RO based on manufacturer recommendation

# Reverse Osmosis Treatment System



Any luck  
resolving the  
bacteria issues?



## Additional Samples

- Two (2) construction samples were collected August 25, 2022
  - Breakroom Sink: Non-detect
  - Glass fill: **Positive**

Any luck  
resolving the  
bacteria issues?



## Additional Samples

- Two (2) construction samples were collected August 29, 2022
  - Glass fill: **Positive**
  - Post RO: **Positive**

# Sample Results

Date	Location	Result
07/13/2022	Glass Fill	POS
07/13/2022	Breakroom Sink	ND
07/15/2022	Breakroom Sink	ND
07/15/2022	Drinking Fountain	ND
07/15/2022	Pressure Tank (Raw)	ND
07/15/2022	Glass Fill	POS
07/25/2022	Glass Fill	POS
07/27/2022	3-Comp Sink	ND
07/27/2022	Glass Fill	POS
07/27/2022	Bakery Hand Sink	ND
07/27/2022	Coffee Maker	ND

Date	Location	Result
08/05/2022	Glass Fill	POS
08/09/2022	Glass Fill	POS
08/11/2022	Glass Fill	POS
08/11/2022	Post Sediment Filter - Pre RO	ND
08/11/2022	Post Pre-Filter - Pre RO	ND
08/11/2022	Post RO	POS
08/25/2022	Glass Fill	POS
08/25/2022	Breakroom Sink	ND
08/29/2022	Post RO	POS
08/29/2022	Glass Fill	POS



# Moving Forward

- After corrections and disinfection, all post-RO samples were still positive for coliform
- What else can we do?
  - Give up?



# Corrective Action

## Additional Repairs

- Changed analytical labs
- Replaced bladder tank for treatment unit
- Installed air gap on RO waste line
- Added chlorination upstream of all filtration and treatment
  - This would require permit through KCHD and EGLE
- Entire post-treatment distribution disinfected week of September 5, 2022

Air gap missing

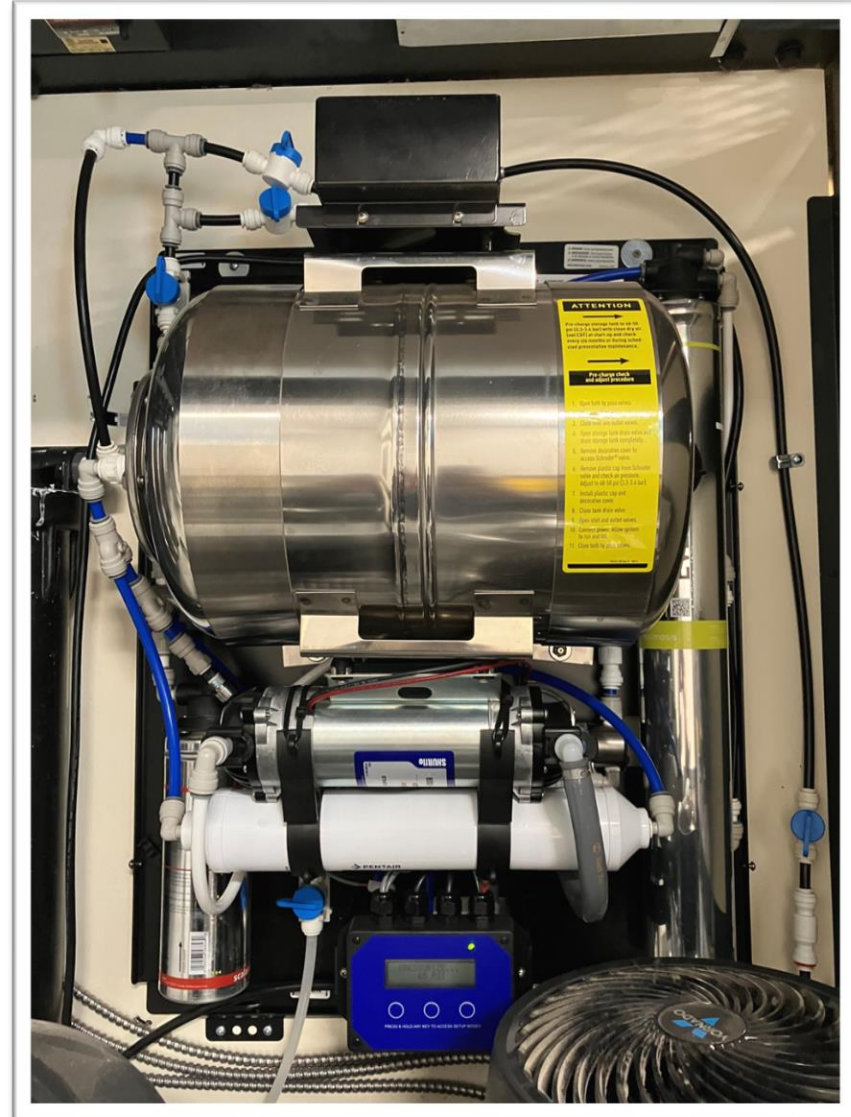


# Sample Results

Date	Location	Result
09/09/2022	Post RO	POS
09/13/2022	Glass Fill (RO Bypassed)	ND
09/28/2022	Glass Fill	POS
09/30/2022	Post Sediment Filter - Pre RO	ND
09/30/2022	Pre RO	ND
09/30/2022	Post RO	POS
09/30/2022	Glass Fill (RO Bypassed)	ND
09/30/2022	Glass Fill	POS
09/30/2022	Bakery (Post RO)	POS
09/30/2022	Breakroom Sink	ND

# New Reverse Osmosis Unit

- Replaced entire reverse osmosis unit, pressure tank, and all filters on October 14, 2022
  - Unit delivered “prepackaged”
  - Plug water line upstream and downstream of unit with quick connects
- Continued coliform sampling



How many  
bacteria are  
present?

## Heterotrophic Plate Count

- Heterotrophic plate count collected October 28, 2022
- Low-to-moderate number of bacteria colonies (360 CFU/100mL)



Can we get  
some help?

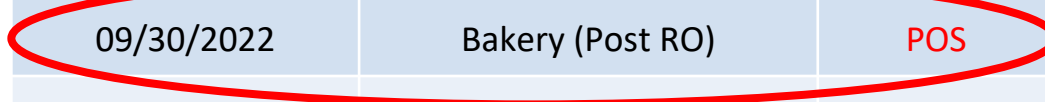
## KCHD and EGLE Site Visit

- Onsite meeting took place October 28, 2022
  - Staff from KCHD, EGLE, Fleis & Vandenbrink, and store staff
- Minor cross connections were discovered
  - No major deficiencies
- Multiple reverse osmosis units were discovered in the store
  - Food service establishment
  - Bakery

# Sample Results

Date	Location	Result
09/09/2022	Post RO	POS
09/13/2022	Glass Fill (RO Bypassed)	ND
09/28/2022	Glass Fill	POS
09/30/2022	Post Sediment Filter - Pre RO	ND
09/30/2022	Pre RO	ND
09/30/2022	Post RO	POS
09/30/2022	Glass Fill (RO Bypassed)	ND
09/30/2022	Glass Fill	POS
09/30/2022	Bakery (Post RO)	POS
09/30/2022	Breakroom Sink	ND

Sample collected from  
different RO unit within  
store



**Is this the only  
RO unit with  
bacteria  
present?**

## **Additional RO Units**

- Samples from two (2) separate reverse osmosis units in store were positive for coliform
  - RO units on separate supply lines
- After discussion with the operator and maintenance supervisor it turns out all stores are required to treat water to a certain standard
  - Most stores use the same RO unit to reach specified water quality parameters



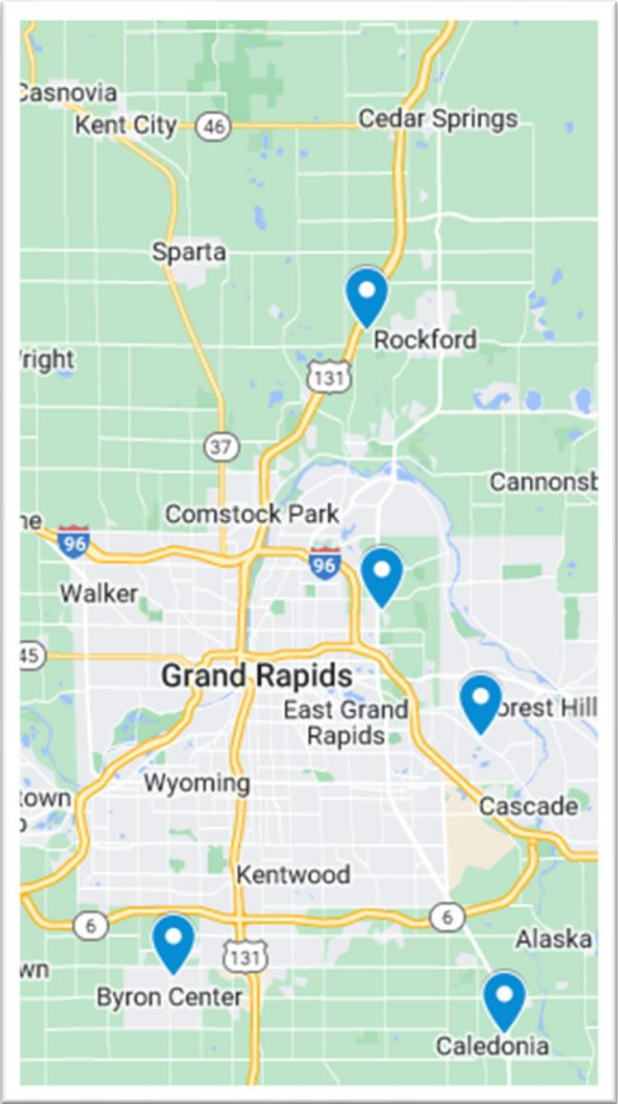
# Are We On To Something?

- KCHD asked the company to test glass fills at other stores in the area
- Two (2) other stores were sampled for coliform
  - Stores each connected to City of Grand Rapids municipal water supply
  - Both results were coliform positive

Date	Location	Result
10/31/2022	Cascade	POS
10/31/2022	Grand Rapids Township	POS



Where was  
additional  
testing  
completed?



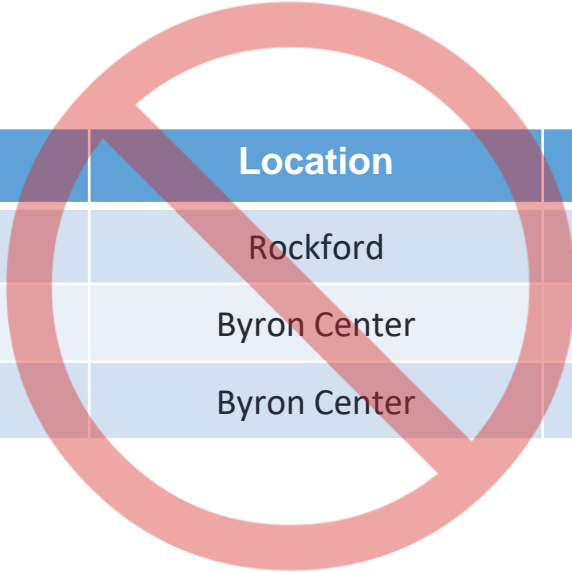
## What if...?

- Could the reverse osmosis units be the source of bacteria?



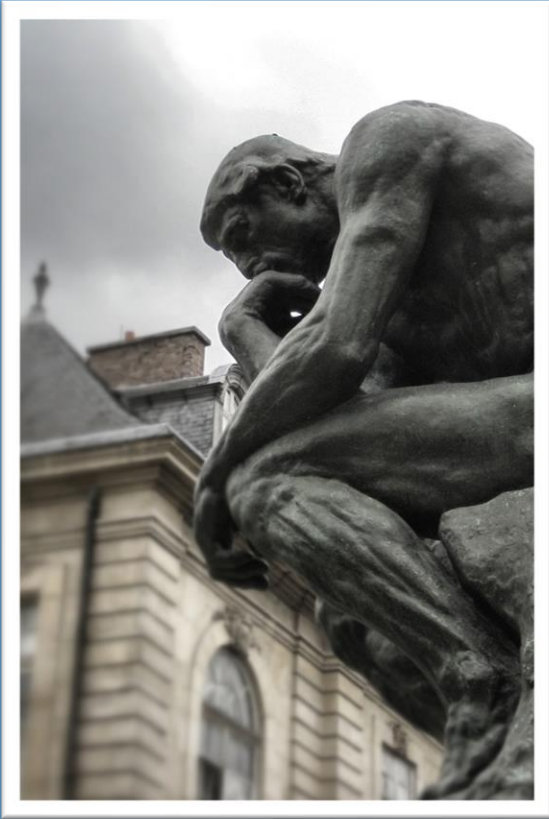
# Are We On To Something?

- KCHD asked the company to test glass fills at additional stores
- Three (3) other stores were sampled for coliform
  - Stores each connected to Rockford and Wyoming municipal water supplies
  - All results were negative for coliform



Date	Location	Result
11/7/2022	Rockford	ND
11/7/2022	Byron Center	ND
11/7/2022	Byron Center	ND

## More questions than answers...



- Did all stores tested use the same type of treatment/filter?
  - No. One of the stores with a non-detect sample was using a “new” style treatment system.
- Was the water from City of Grand Rapids to blame for the positive results?
  - Probably not. GR reported zero (0) positive samples and no known pressure losses in the area in recent months.
- Was there a certain batch of treatment units causing a problem?
  - No. Date codes from filters with detections were not consistent.

## Who needs to be informed?

### Other Interested Parties

- In early November EGLE and MDARD were informed of the potential situation
- Conversations were conducted with Pentair representatives
- Spoke to staff in the Global Food Safety, Quality, and Regulatory department from the company with the affected store

# What information can the manufacturer provide?

## Pentair

- Pentair is the only approved supplier of filtration devices for this company
- Franchises may install one of three different filtration system configurations
  - Reverse osmosis is commonly used by most stores
- The membrane filter comes two different ways
  - Standard
  - Pre-flushed
- Pentair sampled the store RO in December 2022
  - **Positive** for coliform

# Everpure MR-600 cartridge

Which part is the membrane filter?



Membrane Filter



## Why is the membrane flushed?



## Membrane Flushing

- Membrane filters need to be flushed when installed to expel preservatives
- Flushing may take up to 36 hours
  - Downtime for treated water
  - Staff time
- Pentair allows select clients to purchase pre-flushed filters
  - Pre-flushed filters have a shelf life of six (6) months

## Who received a pre-flushed filter?

- Pentair began an internal investigation to determine source of bacteria
  - Performed a food safety assessment of their own facility
  - Tested filter membranes in various stages of production
  - Contracted with external microbiologists
- Determined approximately 80% of filters are shipped unflushed
- Traced shipments of pre-flushed filters

What did  
Pentair  
determine?



## Investigation Results

- **Found a statistically significant number of pre-flushed filters contained coliform**
  - Filters on the shelf
  - Filters recently flushed
  - Filters previously shipped
- Unflushed filters found to be unaffected
- Zero (0) samples were E. coli positive

**How did Pentair  
respond?**



## **Investigation Response**

- Immediately stopped shipping pre-flushed filters
- “Recalled” pre-flushed filters which had been shipped but not yet installed

## What about other stores using these units?

- Pentair's records allowed for a high confidence level of customers and stores with pre-flushed filters
- Sent an "alert notification" to customers
  - Created a video with a specific customer to identify and replace affected filters

## What about other stores using these units?

- Majority of customers contract preventative maintenance
  - Already on a schedule
  - Best way to track when affected filters are replaced
- A “high percentage” (80% or more) addressed by June 2023
  - Most are on a six (6) month maintenance schedule
- Pentair stopped offering pre-flushed filters
  - If offered in the future, they plan to build a clean room in their manufacturing facility

# What was the result of installing the new reverse osmosis units?

## NCWS Results

- Store replaced both reverse osmosis systems in early January 2023
- Two (2) construction coliform samples collected in January 2023
  - Glass fill (1/13/2023): Non-detect
  - Glass fill (1/16/2023): Non-detect
- All routine samples since have been non-detect!



## What did we learn?

- Communicate with your partners
- Coliforms are “mostly harmless”
- Expensive!
  - Store spent between \$20,000 and \$30,000 finding solution
- **Test the water people are drinking!**
- **Follow your intuition!**



# Water Samples

Date	Location	Result		Date	Location	Result
07/13/2022	Glass Fill	POS		07/13/2022	Breakroom Sink	ND
07/15/2022	Glass Fill	POS		07/15/2022	Breakroom Sink	ND
07/25/2022	Glass Fill	POS		07/15/2022	Drinking Fountain	ND
07/27/2022	Glass Fill	POS		07/15/2022	Pressure Tank (Raw)	ND
07/27/2022	Coffee Maker	ND		07/27/2022	3-Comp Sink	ND
08/05/2022	Glass Fill	POS		07/27/2022	Bakery Hand Sink	ND
08/09/2022	Glass Fill	POS		08/11/2022	Post Sediment Filter - Pre RO	ND
08/11/2022	Glass Fill	POS		08/11/2022	Post Pre-Filter - Pre RO	ND
08/11/2022	Post RO	POS		08/25/2022	Breakroom Sink	ND
08/25/2022	Glass Fill	POS		09/13/2022	Glass Fill (RO Bypassed)	ND
08/29/2022	Glass Fill	POS		09/30/2022	Post Sediment Filter - Pre RO	ND
08/29/2022	Post RO	POS		09/30/2022	Pre RO	ND
09/09/2022	Glass Fill	POS		09/30/2022	Glass Fill (RO Bypassed)	ND
09/09/2022	Post RO	POS		09/30/2022	Breakroom Sink	ND
09/28/2022	Glass Fill	POS			Untreated	
09/30/2022	Glass Fill	POS				
09/30/2022	Post RO	POS				
09/30/2022	Bakery (Post RO)	POS				
11/10/2022	Glass Fill	ND				
11/17/2022	Glass Fill	POS				
01/13/2023	Glass Fill	ND				
01/16/2023	Glass Fill	ND				
01/24/2023	Glass Fill	ND				

Treated

# Questions??

## Special thanks to:

- Barbara Brown, Kent County Health Department
- Kasey Swanson, Michigan Department of Environment, Great Lakes, and Energy
- Stephanie Kozal, Fleis & VandenBrink
- Leigh Ann Nicholson, Pentair
- Courtnay Viars, Pentair
- Nick Wagner, SpartanNash

Thank you!

